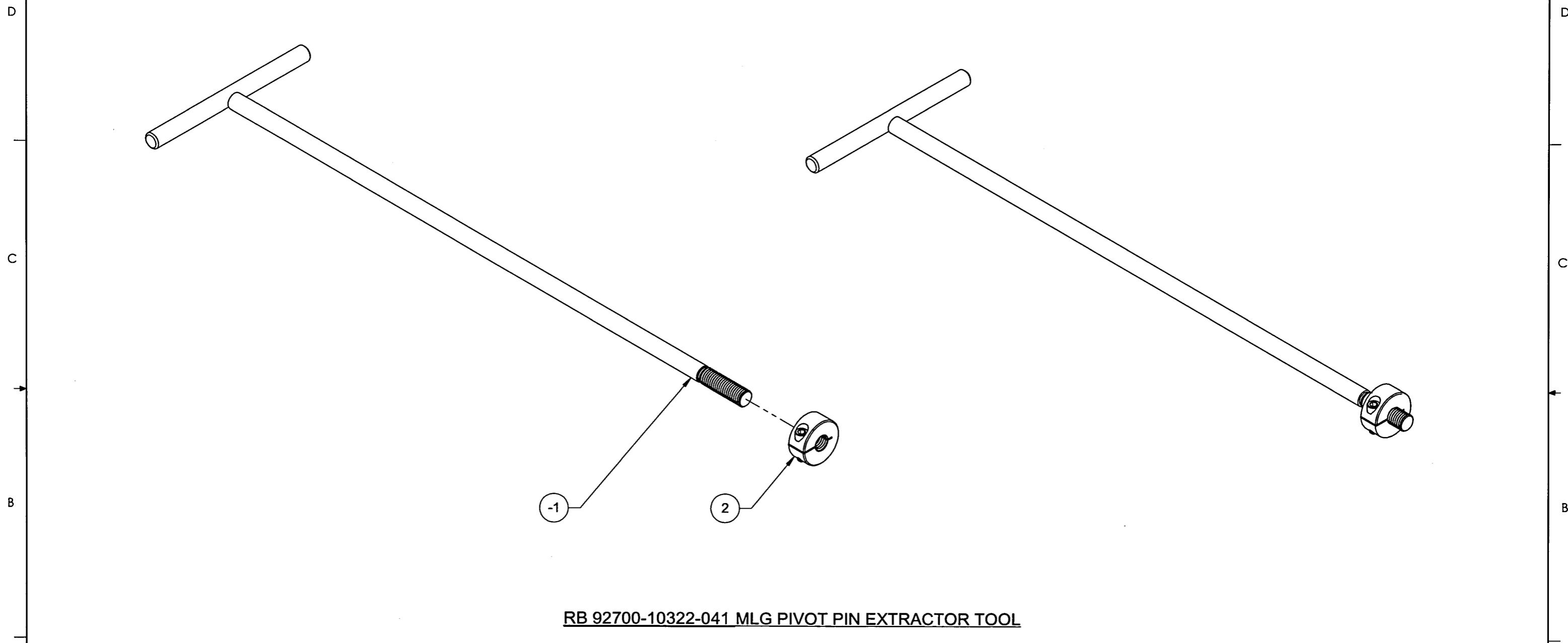


ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10322-041-1	WELDED ASSY
2	1	STAFFORD#7S004F OR EQUIV.	THREADED SHAFT COLLAR 1/4"-28 X 5/16" THK X 0.688 OD STAINLESS STEEL



RB 92700-10322-041 MLG PIVOT PIN EXTRACTOR TOOL

NOTES:

1) MATERIAL: N/A
2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

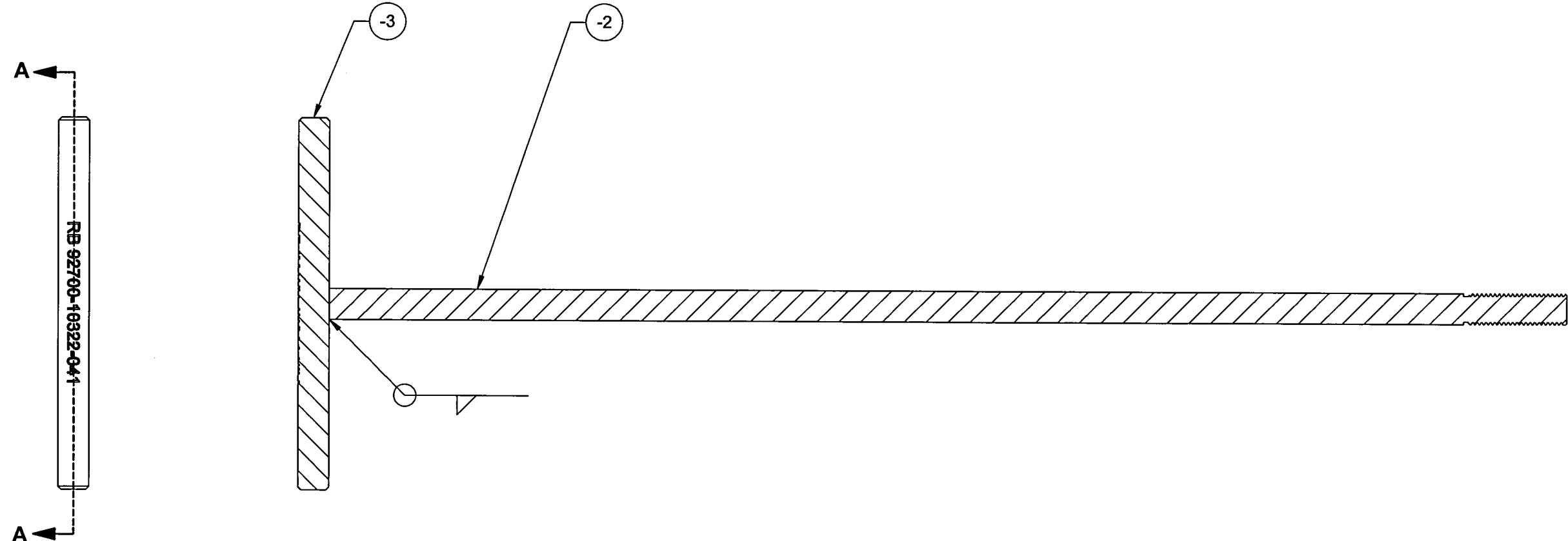
6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) APPLY LOCTITE NICKEL BASED ANTI SEIZE ON THREADS OF ITEM -1 THEN ASSEMBLE WITH ITEM 2

A	NEW ISSUE	18-730	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	UM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10322-041	SHEET 1 OF 4
APPROVED	M Lee	TITLE	SCALE
		MLG PIVOT PIN EXTRACTOR TOOL	NTS
DATE	5/17/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD	
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		NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	
		WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10322-041-2	PIN
-3	1	RB 92700-10322-041-3	HANDLE



RB 92700-10322-041-1 WELDED ASSY

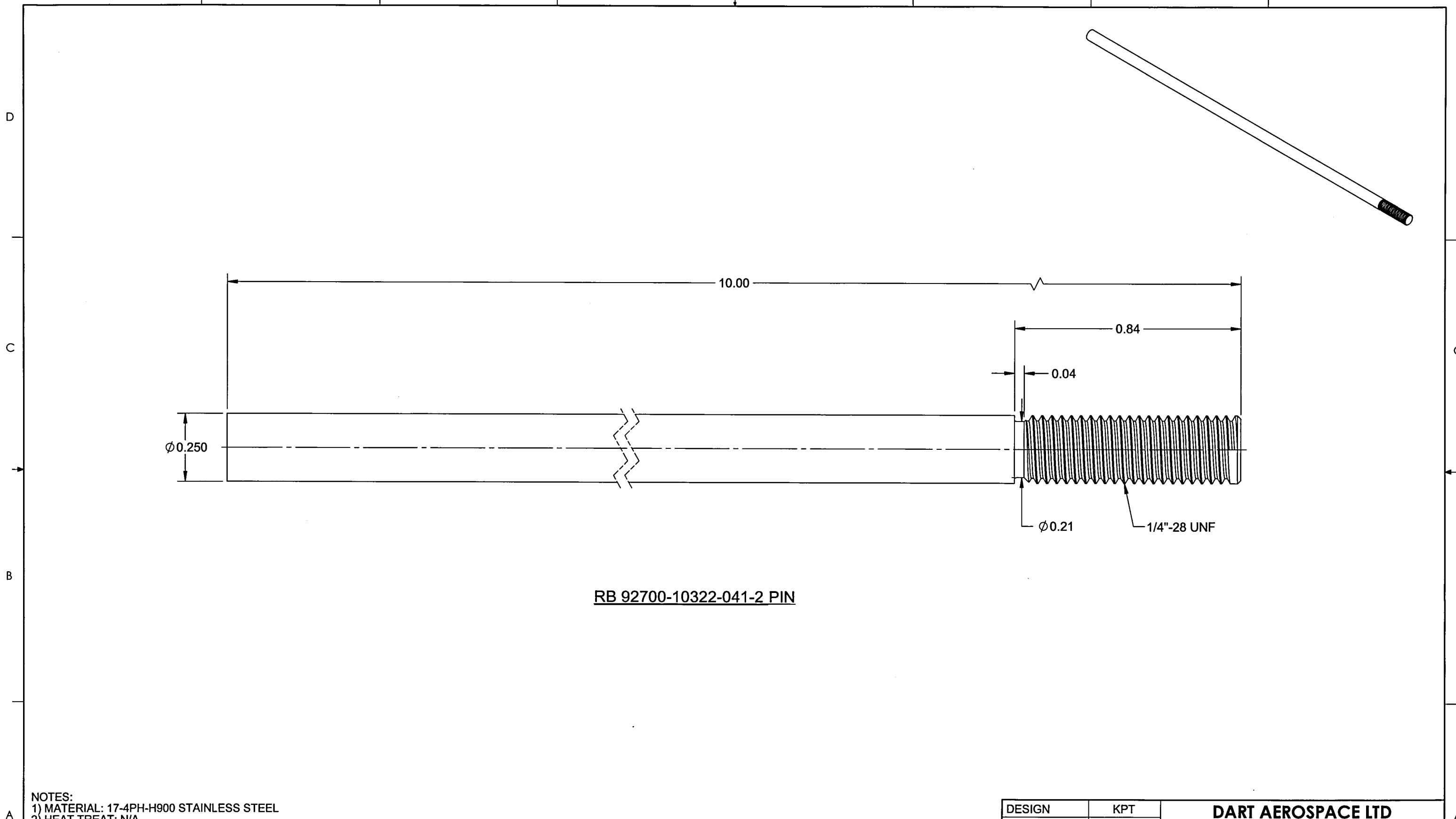
SECTION A-A

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	KPT	
CHECKED	UM	
MFG. APPR.	DP	
APPROVED	<i>mzae</i>	
DATE 5/17/2018		
TITLE MLG PIVOT PIN EXTRACTOR TOOL		
SCALE NTS		
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8 7 6 5 4 3 2 1



RB 92700-10322-041-2 PIN

NOTES:

- 1) MATERIAL: 17-4PH-H900 STAINLESS STEEL
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $+\/- 0.1"$ / $+\/- 1^\circ$
 X.XX = $+\/- 0.01"$ / $+\/- 0.5^\circ$
 X.XXX = $+\/- 0.005"$ / $+\/- 0.1^\circ$
 X.XXXX = $+\/- 0.0005"$ / $+\/- 0.05^\circ$
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $+\/- 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	NPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	UM	TOOL PART #	
MFG. APPR.	DP	REV. A	
APPROVED	<i>mza</i>	RB 92700-10322-041	
		SHEET 3 OF 4	
		TITLE	MLG PIVOT PIN EXTRACTOR TOOL
		SCALE	NTS
DATE	5/17/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

D

D

C

C

B

B

0.03 X 45° CMF
2 PL

3.00

Ø0.250

RB 92700-10322-041-3 HANDLE

NOTES:

1) MATERIAL: 17-4PH-H900 STAINLESS STEEL
2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05"

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN OR DOT MARK TOOL NUMBER AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD			
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA			
CHECKED	UM	TOOL PART #			
MFG. APPR.	DP	RB 92700-10322-041			
APPROVED	<i>M. Lee</i>	REV. A			
DATE 5/17/2018		SHEET 4 OF 4	SCALE		
TITLE MLG PIVOT PIN EXTRACTOR TOOL		NTS			
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